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APPLICANT: NIPPON STEEL CORP;

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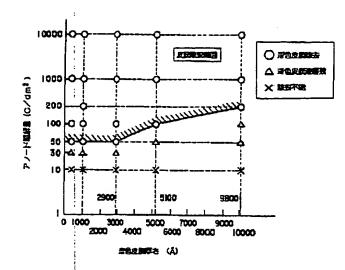
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TITLE

METHOD FOR REMOVING COLORED

FILM OF STAINLESS STEEL



ABSTRACT :

PROBLEM TO BE SOLVED: To provide a method for removing the colored film of

stainless steel hardly causing surface damage.

SOLUTION: The colored film is anodically dissolved and cathodically reduced in an aq. soln. 0.5wt.% to solubility sodium hydroxide or potassium hydroxide or their mixture and

kept at 30-100°C at ≥50C/dm2 electrolytic condition and

10-1000A/dm² current density. The film is more efficiently removed by using

an aq. soln. contg. 1-50g/l wheat flour in the cathodic reduction.

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